



TURBINE ASSY (RE)

- METAL STAMP PER NO:

ITEM 1
VIEWS OF ITEMS 1A AND 3A
DIM'S SHOWN TO BE MET AFT
ASSY WITH ITEM 2
SCALE 2/1

REF

ALTERK	→	4	1	SCR	SOC	SET	CONC POINT
		3	1	JAW	CRIMPING		
		2	1	PIN			
		1	1	JAW			

**REDUCED
PRINT**

This is an exploded view diagram of a mechanical assembly, possibly a pump or valve. The diagram shows several components: a large rectangular housing at the bottom right, a vertical shaft extending upwards from the center, and a circular component labeled '4' at the top right. Other parts include a small circular component near the base, a horizontal rod, and various internal gears and bearings. Arrows indicate the relative positions of the parts as they would be assembled.

Technical drawing showing a mechanical assembly. The main part is a large circular component with a central hole and a slot. A curved rod is attached to it, with a dimension of $R1.00$ and a note 30° indicating a bend. The rod has a slot with a width of $.84$. A horizontal dimension of 4.50 is shown between two points on the rod. The assembly includes three weldments:
 3 WELDMENT (3A) SAE 4130 HDN R_c 32-36 1 REQ'D (3B) SAE 4130 HDN R_c 32-36 1 REQ'D
 A note $-.03 \times 9$ is located on the right side of the drawing.

1. **What is the primary purpose of the proposed legislation?**

GEOMETRIC CHARACTERISTIC SYMBOLS			
FLATNESS	PERPENDICULARITY	(◎) OR MMC (MAX. MATERIAL CONDITION)	
Straightness	PARALLELISM	(◎) OR RFS (REQUIRING FEATURE SIZE)	
ROUNDNESS	ANGULARITY	(◎) XXXX BASIC	
CYLINDRICITY	RUNOUT	(Ø) DIAMETER	
PROFILE OF A LINE	TRUE POSITION	(-A-) DATUM	
PROFILE OF A SURFACE	CONCENTRICITY		
	SYMMETRY		
UNLESS OTHERWISE SPECIFIED: ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATA SEPARATELY TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE RUNOUTS ARE M.R. (M.R.A.R.)			

BREAK SHAKY EDGES 02010

		GENERAL SPECIFICATIONS		SPEC. SUMMARY	
UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE	
TOL. ON ANGLES		DRAWN A.S. MAXWELL 79-12-2			
TOL. ON 3 PLACE DECIMALS .010		CHECKED HYDEN 80-2-4			
TOL. ON 2 PLACE DECIMALS .02		CHF. DR. K. M. M. 80-2-4			
MATL. SEE ITEM		MET.		TITLE	
HEAT TREAT AND HARDNESS		ENGR. 1 GRISWOLD 79-12-2		CRIMPER-LOCKNUT GAS FIER TURBINE	
SEE ITEM		ENGR. 2		REAK BEAKING	
SURFACE TREAT		ENGR. 3		FINAL E. REAGAN 79-12-3	
NOTED		WELD OR BRAZ		MODEL (FIRST USAGE) 250 S-4'S	
INSPECTION				APPLICATION: SEE SEPARATE PARTS LIST	
		SIZE	FSCM No.	DWG. No.	
		D	73342	23003262	
		SCALE 1/16 INCHES		SHEET	

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